



Name of article	FORUM Velours	Secondary backing ISO 2424	Welltex® Acoustic Plus
Method of production ISO 2424	Tufted	Electrostatic loading ISO 6356	< 2 KV
Width ISO 3018	ca. 400	Surface resistivity ISO 10965 ROT	10 ⁹ Ω
Surface structure ISO 2424	Cut	Transparency to heat ISO 8302	0,09 K*m² /W
Colourways	Style	Light fastness ISO 105-B02	≥ 6-7
Pile material ISO 2424	100% PA 6.6	Water fastness EN ISO 105 E01	≥ 5
Primary backing ISO 2424	PES	Friction fastness EN ISO 105-X12	≥ 5
Overall weight ISO 8543	ca. 2200 g/m²	Stitch rate ISO 1763	ca. 197.500/m²
Overall thickness ISO 1765	ca. 9,7 mm		
Pile service weight	ca. 1000 g/m²		



EN 14041 | DOP: 1060-OC-3548
CPR: 1658-CPR-3482 | NB: 1658

Health-promoting properties AIR



- Free from PVC and bitumen.
- Free from formaldehyde.
- Reduction of fine dust in the breathing air.
- Free from harmful emissions and odors.
- TVOC limits are immediately met.
- Suitable for allergy sufferers

HEALTH



Health-promoting ACOUSTIC properties



- High acoustic effectiveness as standard
- Improved impact sound insulation +30dB
- Enhanced room acoustics +0.3α_w

Hz	125	250	500	1000	2000	4000
α _s	0,02	0,06	0,25	0,22	0,38	0,50

- Increased employee concentration and motivation through enhanced well-being

Environmental properties

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PRODIS-ID | product pass

- Completely recyclable
- Recycled primary backing
- 100% recycled secondary backing
- Easy cleaning with water only



Product Information

The cut pile is characterized by deliberately incorporated iridescent shadow formations that reveal a varying fibre level. This unique property gives the carpet a special characteristic and plays a key role in its design.

Installation Instructions

In order to ensure a precise seam cut within the nap alley, the nap alley must first be opened with a pile reamer before making an accurate cut with a seam cutter (e.g. from Mittag).



Made in Europe (production according to EU standard)

Data status 30.06.2025. Subject to changes due to technical advancements.