



Installation instruction
Net Web Broadloom

OBJECT CARPET

Pre-Treatment of subfloor

Subfloors must meet the verification criteria in accordance with ATV/DIN 18365 VOB Part C "Floor covering work" and DIN 18202 (evenness tolerances). Please also note the construction recommendations of the respective material suppliers. Subfloor must be clean, permanently dry, free of cracks, all separating agents as well as tension- and compression-proof. Pre-coat and/or prime all screeds which have been processed in a good and workmanlike manner with a pre-coating and/or coating agent suited for the respective needs. In a next step apply at least 2 mm of a suitable levelling compound.

Inspection of Wall-to-Wall Carpet

Make sure your wall-to-wall carpet by OBJECT CARPET is uniform in its colours, in its patterns and is free of any fault or defect before you start cutting. General production-induced tolerances must not be found fault with (i.e. colour bleed of a batch compared with sample according to the grey scale DIN EN 20105-AO2 >-grade 3). Conduct of such inspection is mandatory under the provisions of Section 13 of the German Construction Contract Procedures DIN 18 365 ATV Part C. We kindly ask for your understanding that no further claims will be recognised once the carpet has been cut.

Seam processing

Doors are normally considered as borderline of a room unit. Head seams are permissible in carpet webs measuring more than 5 m and an attached piece of at least 1,00 m only. However, you must not have one head seam after another at a distance of 5 m from one another. Piecing together carpet webs is not permissible either.

Adhesion

In order to meet all the stated characteristics and to avoid dimensional changes in carpets in tracks, we always recommend full-surface adhesion. Full-surface fixing is also possible for qualities that are equipped with our WELLTEX® Akustik Plus backing constructions. As a precautionary measure, we would like to point out that fixed installation is a deviation from the DIN VOB 18365 floor covering work, part C.

For the processing of the adhesives, please note the recommendations of the respective adhesive supplier.

Adhesive Recommendations

| Producer | Conductive Glue * | Fixation ** |
|--|--|---|
| Thomsit www.thomsit.de | T 410, T 440 | T 425 |
| Kiesel Bauchemie GmbH www.kiesel.com | Okatmos ET6, Okatmos megaStar | Okatmos® Star 150 plus |
| Uzin Utz AG www.uzin.de | Uzin UZ 57, Uzin UZ 88, Uzin UZ 90 | Uzin UZ 2100, Uzin UZ 2500 |
| Wulff GmbH & Co. KG www.wulff-gmbh.de | Multi Coll | HL 1, HV 9 |
| Mapei www.mapei.com | Ultrabond Eco TX 2 Ultrabond Eco TX 3 | Ultrabond Eco Fix Ultrabond Eco Fix Tack TX+ |

* suitable for qualities with a second back, WELLTEX® Akustik and WELLTEX® Akustik Plus back

** suitable for qualities with WELLTEX® Akustik Plus back

Castors for swivel chairs

Hard chair castors for textile flooring, soft chair castors for non-textile floor coverings. The use of inappropriate castors may result in destruction of the floor covering. Please note that the supplier has no influence on this fact.